

WHAT IS CLAIMED IS:

1. A liquid crystal device comprising a pair of substrates retaining a smectic liquid crystal therebetween and a plurality of bulkheads

5 intersecting with a direction of a layer of the smectic liquid crystal provided on at least one of the pair of substrates,

0988107.111901
wherein an elastic modulus E of the bulkheads, an outside pressure P, an area A1 of the substrate, a
10 total area A2 of contact surfaces between the bulkheads and the substrate, and a volumetric shrinkage ratio $\Delta V_{lc}/V_{lc}$ of the smectic liquid crystal within an ambient temperature range of the liquid crystal device satisfy the following relation:

15 $(1/E) \times P \times (A1/A2) \geq \Delta V_{lc}/V_{lc}.$

2. A liquid crystal device comprising a pair of substrates retaining a smectic liquid crystal therebetween and a plurality of stripe bulkheads

20 intersecting with a direction of a layer of the smectic liquid crystal provided on at least one of the pair of substrates,

wherein an elastic modulus E, a height L, a spacing D, and a length H of the bulkheads, an
25 outside pressure P, an area A1 of the substrate, a total area A2 of contact surfaces between the bulkheads and the substrate, and a volumetric

shrinkage amount ΔV_{lc} within an ambient temperature range of the liquid crystal device, of the smectic liquid crystal filled in a space defined by the pair of substrates and a pair of bulkheads satisfy the

5 following relation:

$$(1/E) \times L \times P \times (A_1/A_2) \geq \Delta V_{lc}/(D \times H).$$

3. The liquid crystal device according to Claim 1 or 2, wherein the bulkheads intersect at an
10 angle of approximately 90° with the direction of the layer of the smectic liquid crystal.

4. The liquid crystal device according to Claim 1 or 2, wherein the bulkheads intersect at an
15 angle except for 90° with the direction of the layer of the smectic liquid crystal.

5. The liquid crystal device according to Claim 1 or 2, wherein the pair of substrates are
20 bonded to each other by the bulkheads.

6. The liquid crystal device according to Claim 1 or 2, wherein a width of the bulkheads is less than $10 \mu\text{m}$.

25

7. The liquid crystal device according to Claim 1 or 2, wherein a pitch of the bulkheads is not

09083107.111901

8. The liquid crystal device according to Claim 1 or 2, wherein the elastic modulus of the bulkheads is in a range of 200 to 500 (10^5 N/m²).

10

15

```

(1) forming a stripe bulkhead on a first
20 substrate;

```

(3) opposing and bonding the first substrate
25 and a second substrate having no bulkhead formed
thereon to each other, thereby forming a cell;

(4) filling the cell with a liquid crystal;

and

(5) cooling the cell to a temperature not more than a smectic phase transition temperature of the liquid crystal, thereby forming a smectic layer
5 substantially perpendicular to the bulkhead,

wherein an elastic modulus E of the bulkhead, an atmospheric pressure P , an area A_1 of the second substrate, a total area A_2 of contact surfaces between the bulkhead and the second substrate, and a
10 volumetric shrinkage ratio $\Delta V_{lc}/V_{lc}$ of the liquid crystal within a temperature variation range in the steps including and succeeding the step (4) satisfy the following relation:

$$(1/E) \times P \times (A_1/A_2) \geq \Delta V_{lc}/V_{lc}.$$

09088107-111901